

# Production of formate from CO<sub>2</sub> gas under ambient conditions: towards flow through enzyme reactors

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Carbon dioxide should not be seen anymore as a waste but as an alternative carbon feedstock to produce platform chemicals and energy carriers. In this context, hydrogenation processes, producing formate/formic acid, methanol, dimethyl ether or hydrocarbons from CO<sub>2</sub> and H<sub>2</sub>, have been largely studied and demonstrated at the pilot plant scale. Especially, formic acid has been seen as a promising and safe hydrogen energy carrier and its worldwide demand is expected to grow significantly in the context of renewable energy. Usually, catalytic hydrogenative conversion involves high pressures and temperatures (> 20 bar and 140°C) and requires the compression / concentration of CO<sub>2</sub> and H<sub>2</sub>. As far as storage and safety are concerned, the use of high-pressure hydrogen gas might be a major issue. CO<sub>2</sub> is thermodynamically stable and its difficult chemical activation has incited the scientific community to seek sustainable catalytic processes running at milder conditions.

Amongst emerging strategies to produce valuable chemicals from CO<sub>2</sub>, biocatalytic processes have been seen as promising as they run on relatively mild conditions (25°C, 1 atm), are ecologically-friendly and highly selective.<sup>1,2</sup> In this context, we have demonstrated the ability of the formate dehydrogenase from *M. extorquens* AM1 (MeFoDH1) and a phosphite dehydrogenase mutant from *Ps. stutzeri* (PtDH mutant Opt12x) to work in a tandem reaction, with a clean *in situ* regeneration of the NADH cofactor (Figure 1).<sup>3,4</sup> The use of poly(ethylene glycol) diglycidyl ether (PEGDGE) as a cross-linking agent and carbon monolith as a porous support, both selected to promote CO<sub>2</sub> localization in the vicinity of MeFoDH1, was demonstrated to significantly increase productivity in formate. A flow through bi-enzymatic reactor was developed to produce formate from CO<sub>2</sub> gas leading to a space-time yield of 0.6 mmol<sub>formate</sub>.min<sup>-1</sup>.L<sup>-1</sup><sub>reactor</sub> and a turnover frequency (TOF) of 166 mol<sub>formate</sub>.mol<sub>MeFoDH1</sub>.min<sup>-1</sup>, superior to most of the organometallic-based hydrogenation catalysts reported in literature. Considering the harsh conditions at which operate those last processes (*i.e.* 80-140°C and 80 bars of CO<sub>2</sub>/H<sub>2</sub>), we believe that the development of such enzymatic reactors in continuous flow could represent a sustainable alternative to organometallic catalysts in batch, enabling a safer, low energy consuming process with no separation of catalyst, no filtration, no compression of CO<sub>2</sub> and above all no pressurized H<sub>2</sub>.

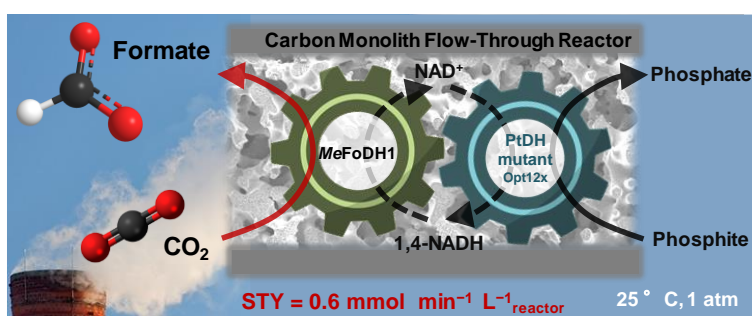


Figure 1: Schematic representation of the flow through bi-enzymatic reactor developed in our group.

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